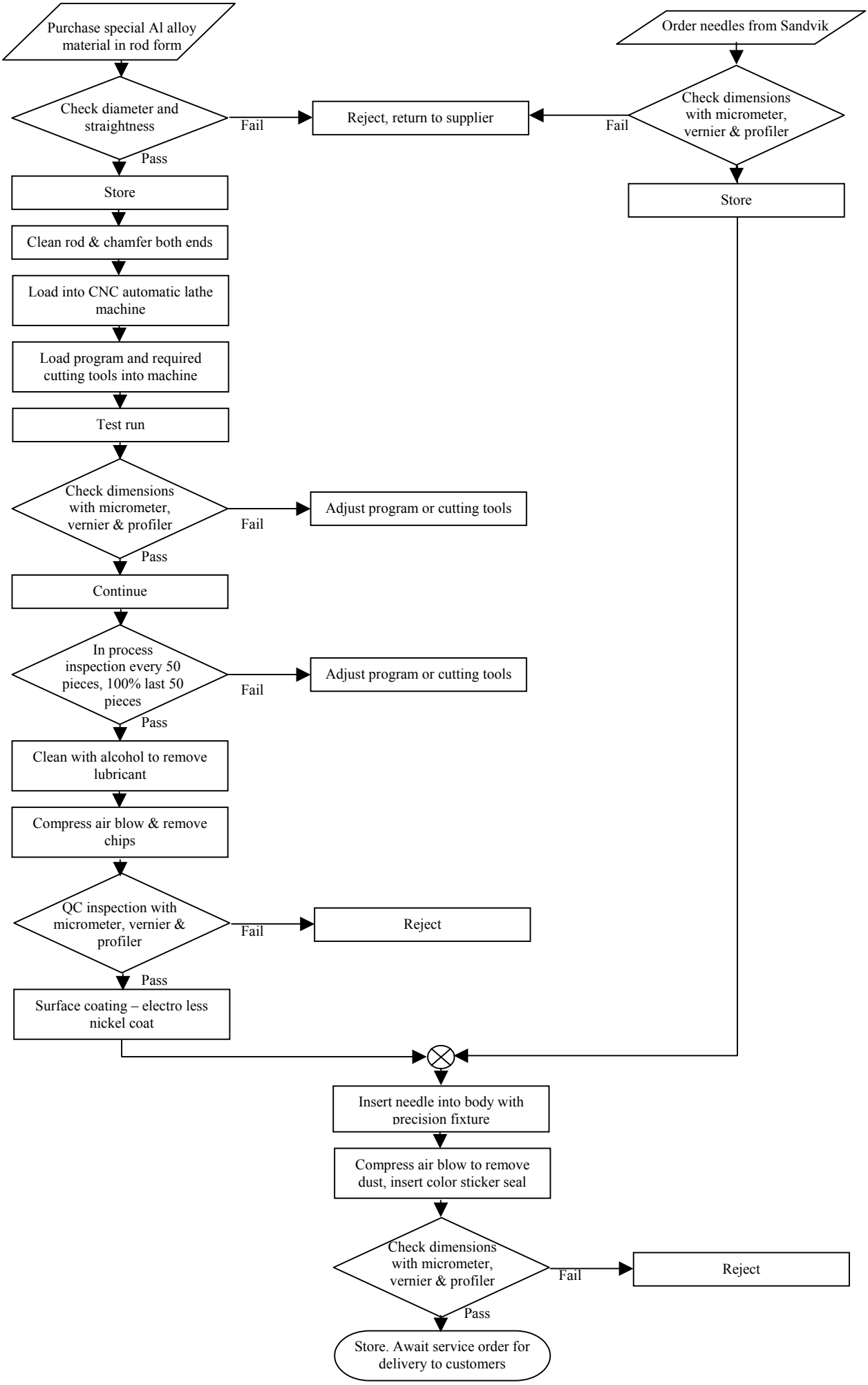FUJI NOZZLES PROCESS FLOW CHART